

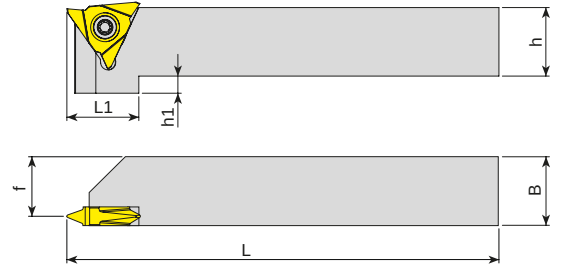
POLY-V

POLY-V KANAL AÇMA UÇLARI ve TAKIMLARI

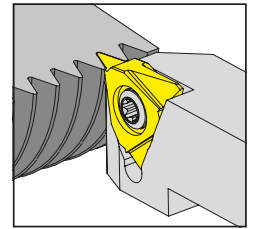
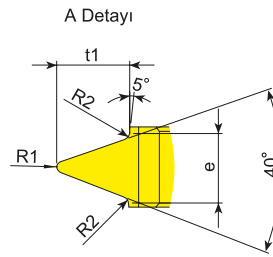
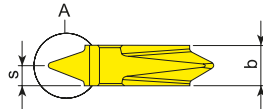
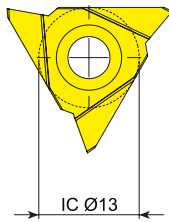
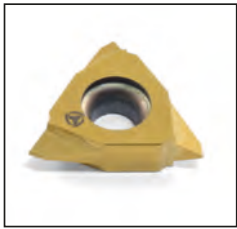
POLY-V GROOVING INSERTS and TOOLHOLDERS

POLY-V EINSTECHPLATTEN UND WERKZEUGE





Takım Kodu Ordering Code Bestell-Bezeichnung	Stok Stock Lager		Takım Ölçüleri (mm) Dimension (mm) Abmessung (mm)						Kesici Uç Insert Wendeschneidplatte	Yedek Parçaları / Spare Parts / Ersatzteile	
	R	L	h	B	f	L	L1	h1	Sıkma Vidası Screw Schraube	Tork Anahtar Torx Key Torx-Schlüssel	
											
ADKT-T12P-R/L-1616-T5	●	●	16	16	13.50	125	21	5	T12...	1020-M5x11	80-T20
ADKT-T12P-R/L-2020-T5	●	●	20	20	17.50	125	21	5			
ADKT-T12P-R/L-2525-T5	●	●	25	25	22.50	150	-	-			
ADKT-T12P-R/L-3232-T5	●	●	32	32	29.50	170	-	-			



Uç Kodu Insert Code Wendepplatten-Bezeichnung	Stok Stock Lager	Uç Ölçüleri (mm) Insert Dimension (mm) Abmessung (mm)						Kalite Grade Sorte
		e	b	R1	R2	S	t1	
T12.10.0234.PJ.R	●	2.34	5.20	0.25	0.20	2.60	2.30	VK20F01
T12.10.0356.PK.R	●	3.56	5.20	0.35	0.25	2.60	3.69	VK20F01
T12.10.0470.PL.R	●	4.70	5.20	0.33	0.40	2.60	5.02	VK20F01

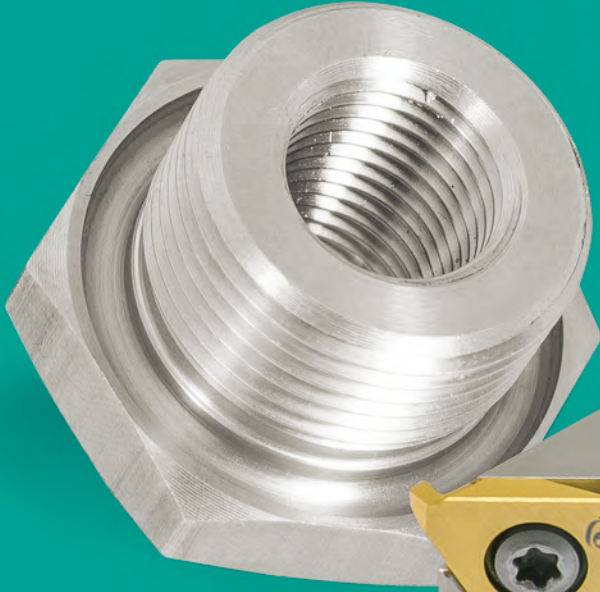
ADKT-T12P...Tipi katerler ile kullanınız. / Use with ADKT-T12P... Type toolholder. / Einsatz mit ADKT-T12P...Werkzeughalter

İndekslediğinde boy $\pm 0,02$ mm / Indexability length $\pm 0,02$ mm / Wiederholgenauigkeit Länge $\pm 0,02$ mm

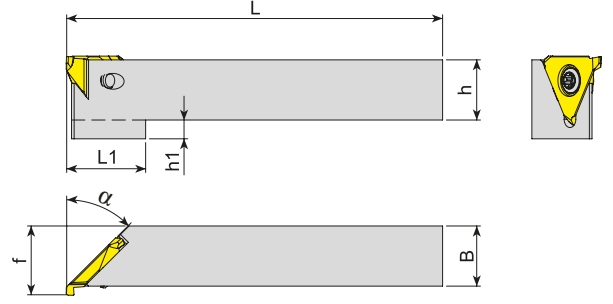
Diğer ölçü talepleriniz için müşteri temsilciniz ile irtibata geçiniz. / For other dimension request, contact with customer representative. / Für weitere Abmessungen kontaktieren Sie bitte den Vertrieb.

KANAL AÇMA

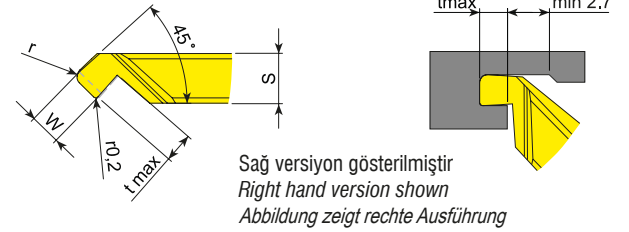
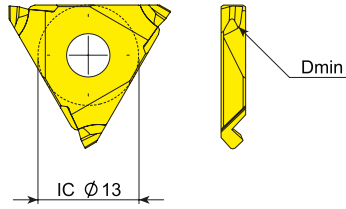
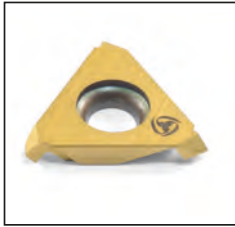
KANAL AÇMA, KÖŞE BOŞALTMA UÇLARI ve TAKIMLARI
INSERTS and TOOLHOLDERS FOR GROOVING CORNER RELIEFS
WENDESCHNEIDPLATTEN UND WERKZEUGE FÜR
AXIAL FREISTICHE



AKKO®
AAUT-T20-R-25

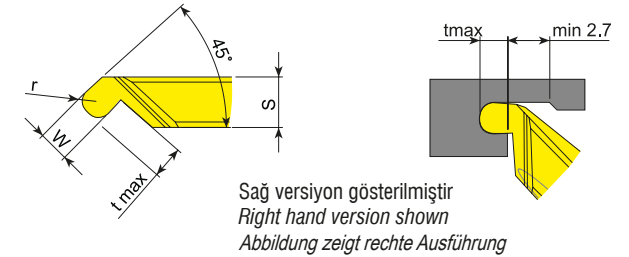
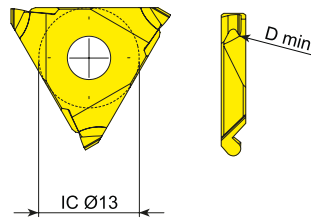
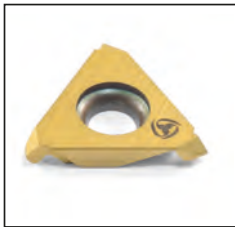


Takım Kodu Ordering Code Bestell-Bezeichnung	Stok Stock Lager		Takım Ölçüleri (mm) Dimension (mm) Abmessung (mm)							Kesici Uç Insert Wendeschneidplatte	Yedek Parçaları / Spare Parts / Ersatzteile	
	R	L	h	B	f	L	L1	h1	α		Sıkma Vidası Screw Schraube	Tork Anahtar Torx Key Torx-Schlüssel
AAUT-T20-R/L-1616-45	●	○	16	16	18.3	125	21	5	45°	T20...	1020-M5x7.5	80-T20
AAUT-T20-R/L-2020-45	●	○	20	20	22.3	125	21	5	45°			
AAUT-T20-R/L-2525-45	●	○	25	25	27.3	150	-	-	45°			



Uç Kodu Insert Code Wendepplatten-Bezeichnung	Stok Stock Lager	Uç Ölçüleri (mm) Insert Dimension (mm) Abmessung (mm)					Kalite Grade Sorte	Minimum Çap Ø Minimum Diameter Ø Kleinsten Durchmesser ø	Kanal Derinliği Depth of Groove Up to Stechtiefe bis zu	Kanal Genişliği Width of Groove Stechbreite
		W	S	r	t max	D min				
T20.00.0815.45.04R	●	1.5	3.25	0.4	1.6	8	VK20F01	8 mm	2 mm	1.5-2.4 mm
T20.00.1220.45.05R	●	2.0	3.25	0.5	1.8	12	VK20F01			
T20.00.2024.45.06R	●	2.4	3.25	0.6	2.0	20	VK20F01			

AAUT.. Tipi katerlerle kullanınız. / Use with AAUT type toolholder. / Einsatz mit AAUT-Werkzeughalter
 Kullanım öncesinde dip boşluk işlenmiş olmalıdır. / The undercut must be placed before axial machining. / Der Freistich muss vor der Axialbearbeitung gefertigt werden
 İndekslediğinde boy ±0.02mm / Indexability length ±0.02mm / Wiederholgenauigkeit Länge ± 0,02 mm



Uç Kodu Insert Code Wendepplatten-Bezeichnung	Stok Stock Lager	Uç Ölçüleri (mm) Insert Dimension (mm) Abmessung (mm)					Kalite Grade Sorte	Minimum Çap Ø Minimum Diameter Ø Kleinsten Durchmesser ø	Kanal Derinliği Depth of Groove Up to Stechtiefe bis zu	Kanal Genişliği Width of Groove Stechbreite
		W	S	r	t max	D min				
T20.00.1220.45.20R	●	2.0	3.25	2.0	1.8	12	VK20F01	12 mm	2 mm	2 mm

AAUT.. Tipi katerlerle kullanınız. / Use with AAUT type toolholder. / Einsatz mit AAUT-Werkzeughalter
 Kullanım öncesinde dip boşluk işlenmiş olmalıdır. / The undercut must be placed before axial machining. / Der Freistich muss vor der Axialbearbeitung gefertigt werden
 İndekslediğinde boy ±0.02mm / Indexability length ±0.02mm / Wiederholgenauigkeit Länge ± 0,02 mm