



*konusulan
the spoken kalite...
quality...*

EKONOMİK KESİCİLER

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ECONOMIC CUTTING TOOLS

MULTIFUNKTIONALES DREH- UND BOHRWERKZEUG

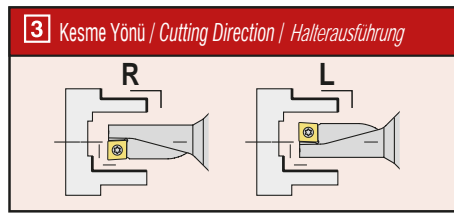




AKKO **A** **EK** **R** - **D2.25** x **20**

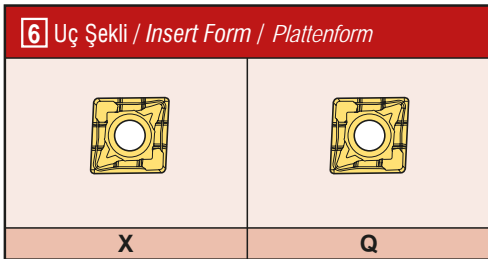
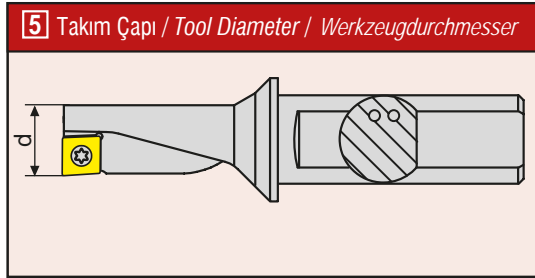
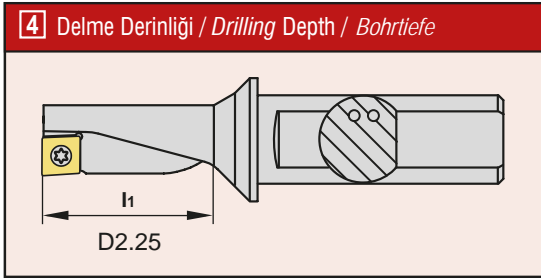
X **C** **.** **.** **10** **T3** **04**

2 Kesiş Stili / Cutter Style / Werkzeugtyp
EK : Ekonomik Kesici / Economic Cutting
Multifunktionales Dreh- und Bohrwerkzeug



11 Kalınlık / Thickness / Dicke

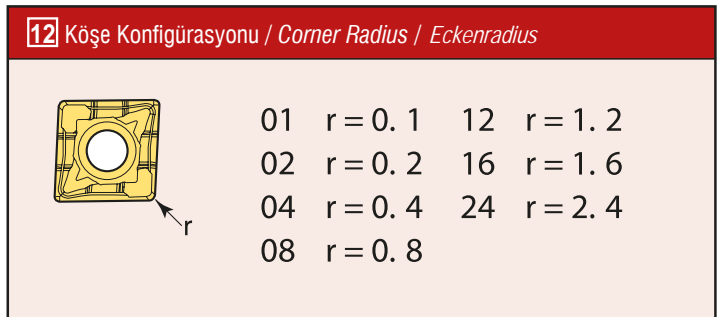
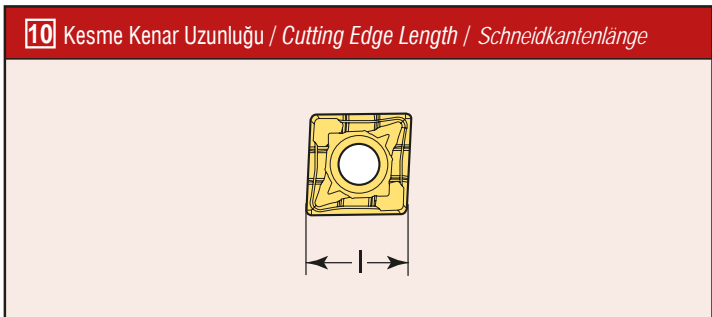
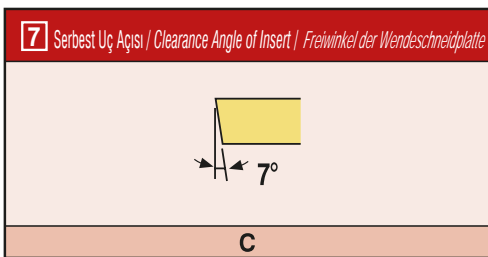
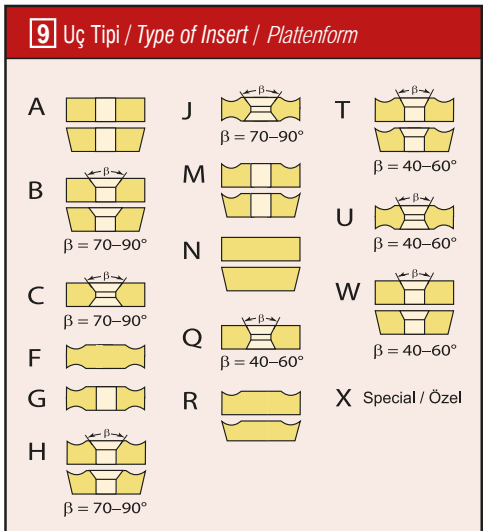
01 s = 1.59
T1 s = 1.98
02 s = 2.38
T2 s = 2.78
03 s = 3.18
T3 s = 3.97
04 s = 4.76
05 s = 5.56
06 s = 6.35
07 s = 7.94
09 s = 9.52

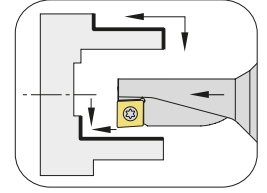
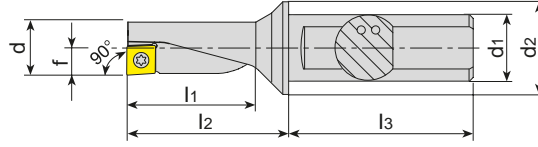





8 Toleranslar / Tolerance Classes / Toleranzen

	d	m	t
A	± 0.025	± 0.005	± 0.025
C	± 0.025	± 0.013	± 0.025
E	± 0.025	± 0.025	± 0.025
F	± 0.013	± 0.005	± 0.025
G	± 0.025	± 0.025	± 0.130
H	± 0.013	± 0.013	± 0.025
J	± 0.05-0.15	± 0.005	± 0.025
K	± 0.05-0.15	± 0.013	± 0.025
L	± 0.05-0.15	± 0.025	± 0.025
M	± 0.05-0.15	± 0.08-0.20	± 0.130
N	± 0.05-0.15	± 0.08-0.20	± 0.025
U	± 0.08-0.25	± 0.13-0.38	± 0.130

d : Daire Ölçüsü / Inscribed Circle
m : Şekle Göre / Refer to Figure
t : Kalınlık / Thickness





Takım Kodu Ordering Code Bestell-Bezeichnung	Stok Stock Lager		Takım Ölçüleri (mm) Dimension (mm) Abmessung (mm)							Kesici Uç Insert Wendeschneidplatte	Yedek Parçaları / Spare Parts / Ersatzteile	
	R	L	d	d1	d2	l1	l2	l3	f	Sıkma Vidası Screw Schraube	Tork Anahtar Torx Key Torx-Schlüssel	
AEKR/L-D2.25X8 XC.. 040104	●	●	8	10	12	18	22	38	4			
AEKR/L-D2.25X10 XC.. 050204	●	●	10	12	16	22.5	27.5	42	5	XC.. 050204	3006-M2x4	80-T06
AEKR/L-D2.25X12 XC.. 060204	●	●	12	16	20	27	33	45	6	XC.. 060204	3007-M2.2x5	80-T07
AEKR/L-D2.25X14 XC.. 070304	●	●	14	16	20	31.5	38	45	7	XC.. 070304	3008-M2.5x6	80-T08
AEKR/L-D2.25X16 XC.. 080304	●	●	16	20	25	36	44	50	8	XC.. 080304	3008-M3x6	
AEKR/L-D2.25X18 XC.. 09T304	●	●	18	25	32	40.5	53.5	56	9	XC.. 09T304	4015-M3.5x9	80-T15
AEKR/L-D2.25X20 XC.. 10T304	●	●	20	25	32	45	55	56	10	XC.. 10T304		
AEKR/L-D2.25X25 XC.. 130404	●	●	25	32	40	56.5	69	60	12.5	XC.. 130404	4020-M4.5x10	80-T20
AEKR/L-D2.25X32 XC.. 170504	●	●	32	32	50	72	88	60	16	XC.. 170504	4020-M4.5x12	

R: Sağ / Right / Rechts L: Sol/Left/Links

● Stokta / In Stock / Auf Lager ○ Stokta Yok / Non Stock Item / Kein Lagerartikel, Lieferzeit auf Anfrage
 CRTZT-ISCR-TGTC-KRLY Ucuna Uygunudur. / Compatible with CRTZT-ISCR-TGTC-KRLY Insert.

Kompatibel mit CRTZT-ISCR-TGTC-KRLY Wendeplatten.

Sipariş Örneği/Ordering Example/Bestellbeispiel
 1 ad./pcs./stück AEKR-D2.25X8 XC.. 040104

